

A New Approach to Sealing Unwanted Casing/liner Perfs, Breaches and Leaks

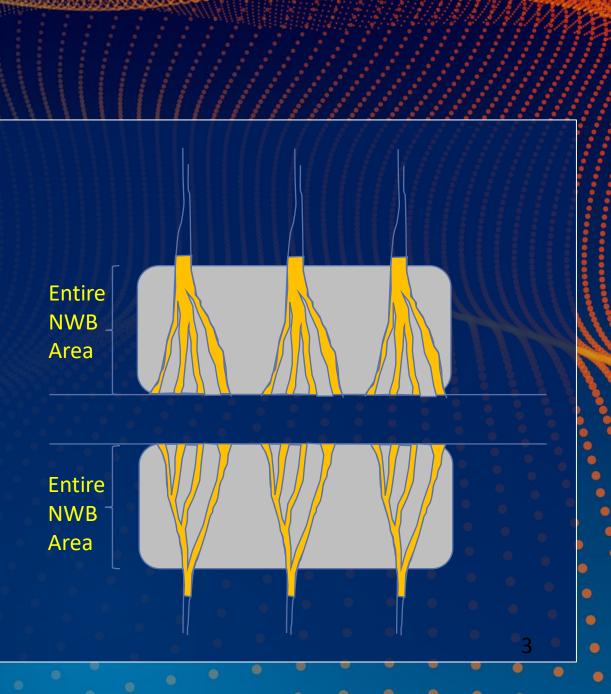
Dale Larsen SPE Denver - May Study Group Meeting

Outline

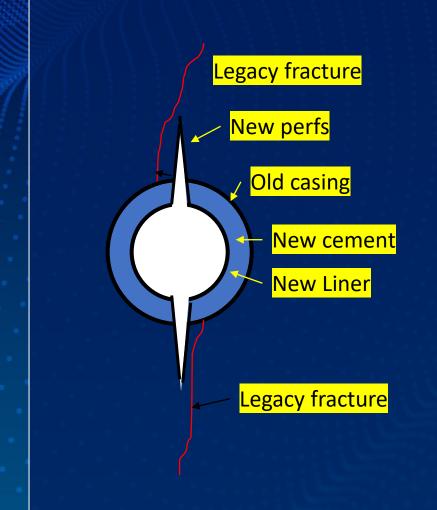
- Introduction to a new sealant material
- Applications
 - Prep for Refracs
 - Fix casing leaks
 - Block old or unwanted perfs
 - Loss circulation control
 - Conformance
- Properties of the Sealant
- Proof of Concept Case Study
- Advantages of the Sealant

What is it? (Patented)

- A strong crosslinked gel used to block old fractures and perfs
- Liquid on surface, sets to a solid at downhole temperatures
- Can penetrate into complex fractures near wellbore area.
- Resistant to formation water and acid

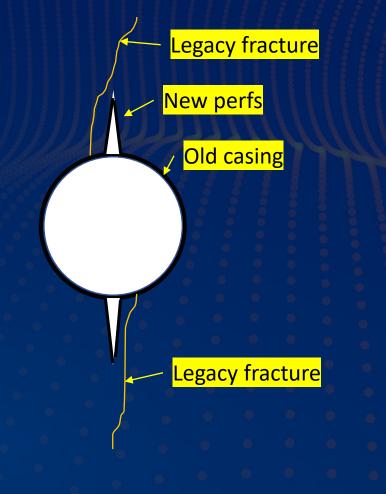


Compared to Liner Method

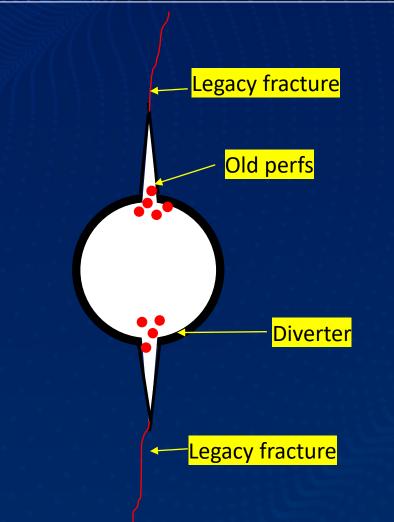


Challenges of liner method:

- New perfs need to penetrate through 2 layers of casing and 2 cement sheathes
- Due to channeling, zone isolation can be difficult when cementing between casing and liner
- Could still frac into legacy fractures by communicating wellbore pathways

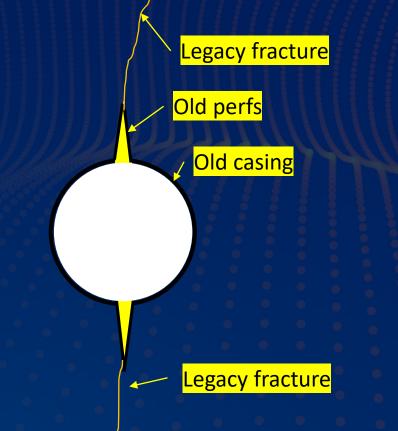


Compared to Dynamic Diverter



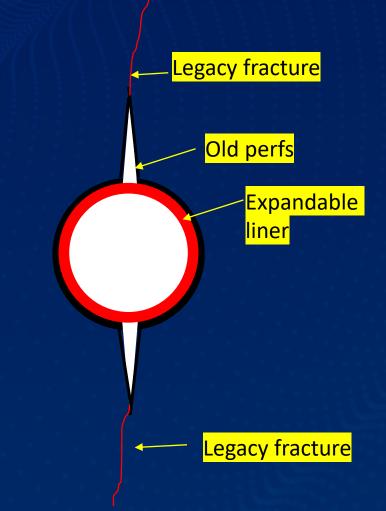
Challenges of Dynamic Diverter:

- Solid materials only block entrance of perforation
- Hard to determine the exact amount of diverter needed for diversion
- Precise execution is critical to success
- Lowest cost



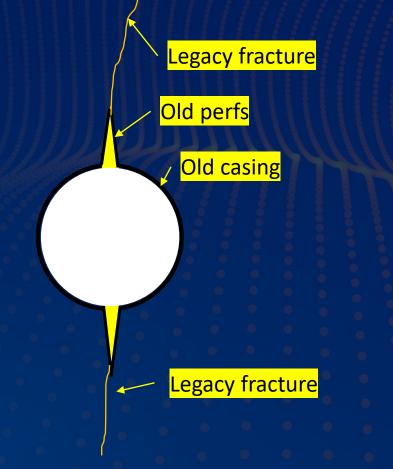
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Compared to Expandable Liner



Challenges of expandable liner:

- Expandable liner only blocks entrance of perforation/leak
- Communication from nearby multiple fractures, cement channeling still exists



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Synergy with other Refrac Methods

Combine with refrac liner methods

- Run sealant first before well clean out. Stabilize wellbore
- Decreases risk during clean out and liner placement
- Minimize fluid loss in cementing the liner

Combine with diverter methods

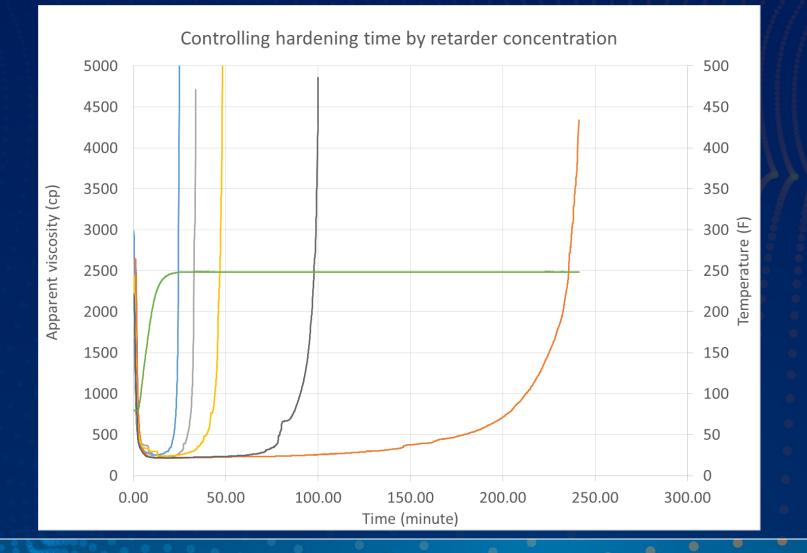
- Run sealant material before refrac in well preparation stage
- Increase the chance of creating new fractures with diverters
- Small incremental cost

Enhances other refrac methods

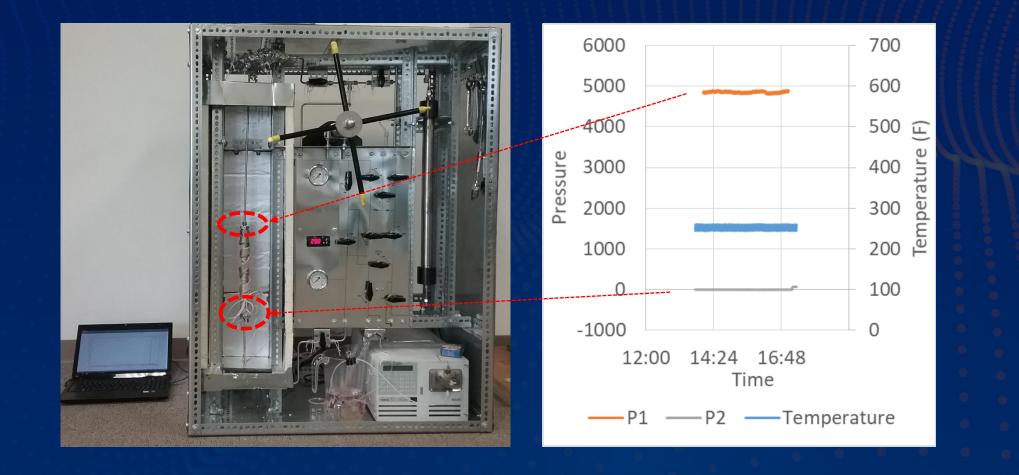
Fixing Casing Leaks/Breaches

- Sustains high differential pressure
- Easy to apply
 - Squeeze into the leak, then clean out residue
 - Reasonable set-up time
 - Drills out easily
- Holds multiple pressure cycles
 - Elastic material, not brittle like cement
- Low operational risk
- User friendly

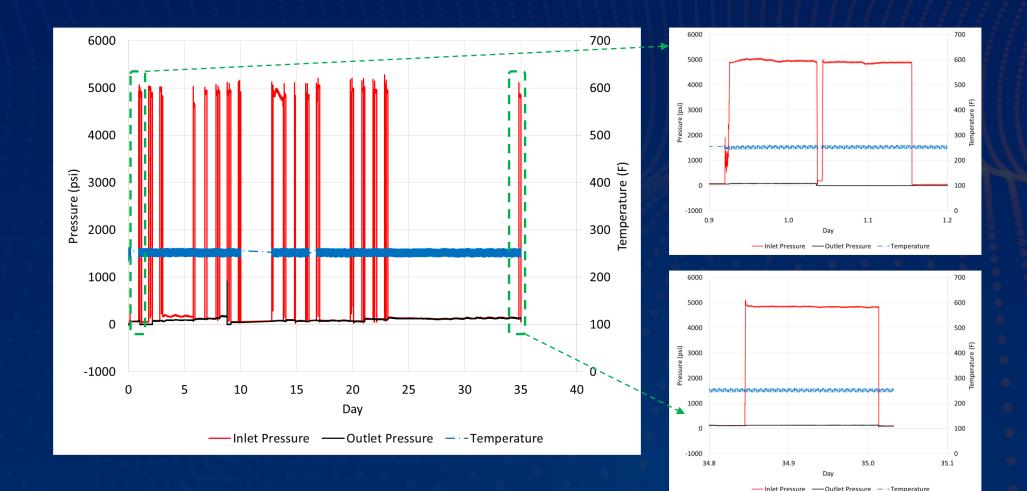
Controllable Crosslink Time



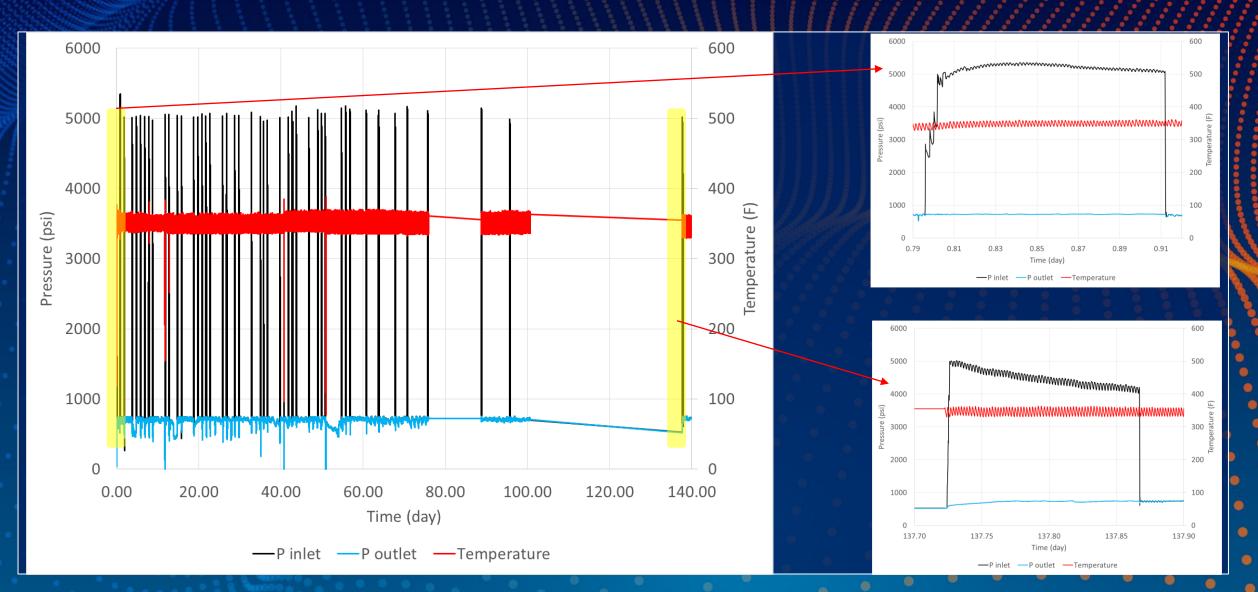
Sustains Differential Pressure at Well Conditions



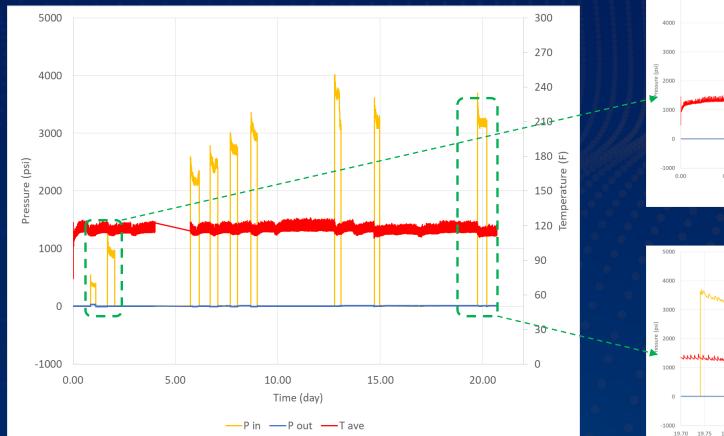
Withstand Multiple Cycles for Extended Durations

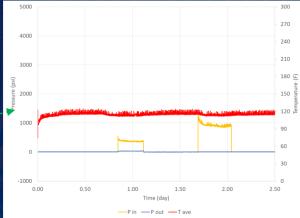


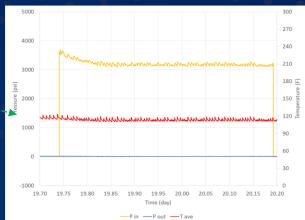
High Temperature Test: 350 F



Lowest Temperature Tested: 115F









Case Study Beaver County, OK

Case Study Summary

 A case study was pumped in a vertical well across 2 zones.

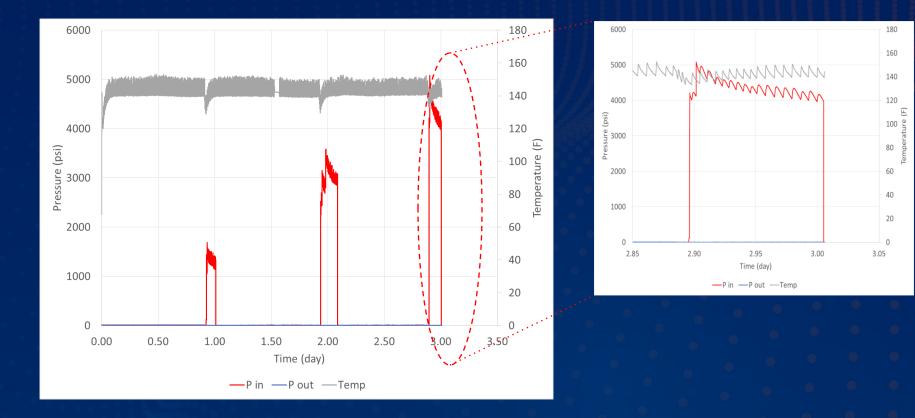
Depths of ~7600' and ~7700'. BHST 144 F.
85,000# frac on the Upper

o 8,000# frac on the Lower

• Diverters were used to assist in distributing the Sealant to all perf sets. o Drill-out was done with a simple blade bit. o The Upper zone was tested separately o The Lower zone was tested in combination with Upper

Differential Pressure Test for the Field Study

Hold 4000 psi differential pressure after 3 days

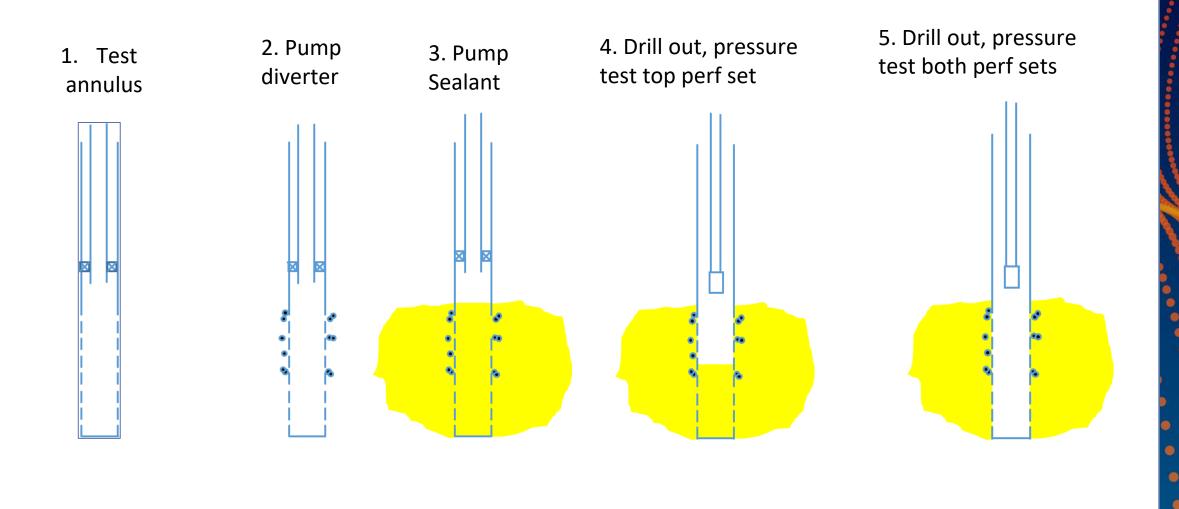


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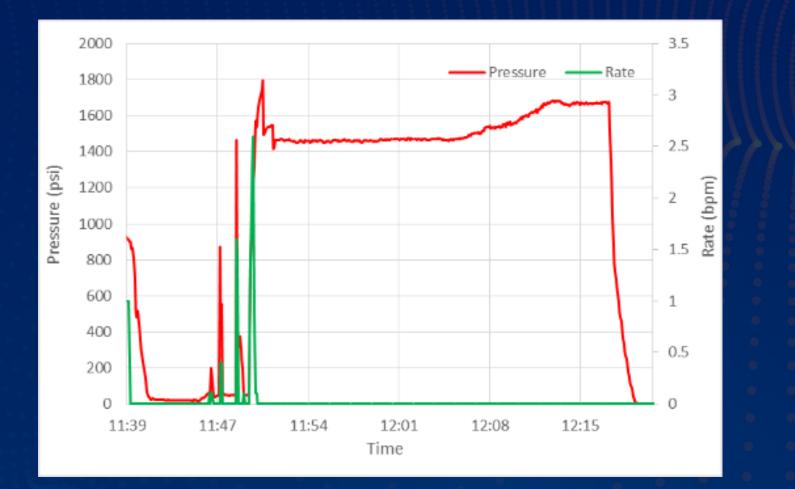
Case Study- Western OK



Pumping Procedure



Diverter 1 - Graphs (198 psi)



Injection and Drill Out



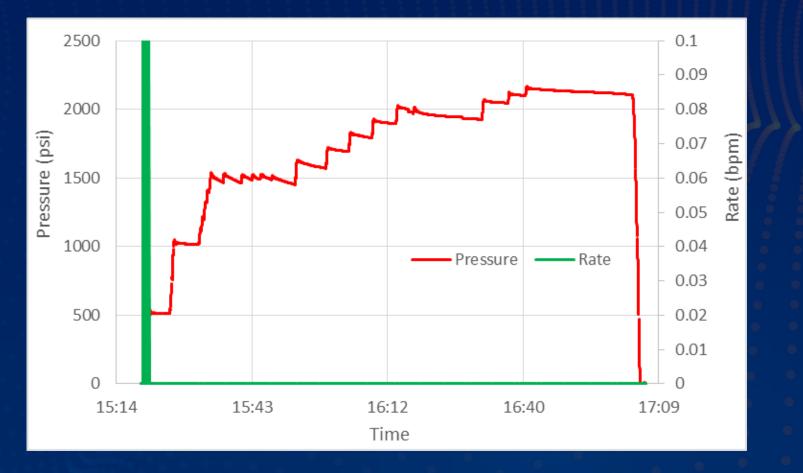


Drill Cuttings



Pressure Test Top Cluster

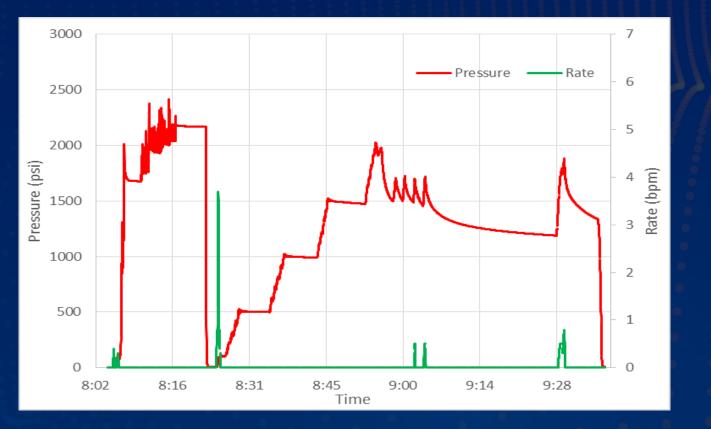
• Held 5065 psi BH differential pressure



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Pressure Test both Perf Sets

 Pressured up to BH 4976 psi (2000 psi) then the pressure slowly started bleeding off.



Case Study Summary

 A case study was pumped in a vertical well across 2 zones.

Depths of ~7600' and
~7700'. BHST 144 F.
Drill-out was accomplished with a simple blade bit.

Sealant material was able to support differential pressure of 5000 psi.
Diverters seemed to assist in distributing the Sealant to all perf sets.

Advantages:

 Pumped as a liquid which infiltrates the smallest fracture pathways

Non-brittle to withstand multiple pressure events
 Drills out easily

Entire NWB

Area

Entire NWB

Area

 $_{\odot}$ Leaves full open wellbore ID & access

Applicable at a wide temperature range
 User friendly/environmentally friendly

Can combine with other refrac/sealant methods

 Cost effective. Requires only small volumes to block the near wellbore area of the fracture

Thank you!

Chat and Questions

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